

KATALÓG TESNIACICH PROFILOV

EPDM profily

EPDM sponge profily

Mikroporézne profily

Termoplasty

NBR profily

Ostatné profily a tovar

PVC profily



VERZIA: 2.09/11

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VÝZNAM A POUŽITIE

Profily z EPDM - mikroporéznej gummy (ďalej len MP profily) je druh tesnenia z gummy na báze Etylén - Propylén - Dien kaučuku s anorganickými a organickými prísadami (ako napr. rôzne plnivá, vzduvadlá, zahusťovacie činidlá, prísady proti starnutiu a zmäkčovadlá) rôznych tvarov a veľkostí. Neprepúšťajú vzduch a nemajú prakticky žiadnu nasiakavosť. Odolávajú poveternostným vplyvom v rozmedzí teplôt -40 °C až +80 °C bez zmeny fyzikálnych, mechanických a chemických vlastností. Sú vyrábané v tvrdosti 20 +/- 10 °ShA. Povrch tesnenia je hladký a čierny s drobnými bielymi čiastočkami (kĺzkom), ktorý sa používa pri výrobe. MP profily sa vyrábajú v niekoľkých základných tvaroch, buď ako štvorec, obdĺžnik, kruhové tesnenie, medzikružia a rôzne špeciálne tesnenia, v závislosti od požiadaviek zákazníka. Pokiaľ však odberateľ požaduje iný tvar alebo iný rozmer, ako je uvedený v katalógu a predloží požiadavkový list (resp. jeho bližšiu špecifikáciu) na vývoj tohto tesnenia doplnený náčrtom, je možné po dohode s vedúcim výroby a majiteľom spoločnosti tento vyrobiť.

Použitie - MP profily sú svojimi mechanickými, fyzikálnymi, chemickými vlastnosťami a trvalou deformáciou predurčené ako tesnenie konštrukčných a stavebných častí v rôznych odvetviach priemyslu, ako aj tesnenia pre automobilový priemysel. Taktiež všade tam, kde nie je možné z rôznych dôvodov použiť kompaktné typy tesnení.

SÚVISIACE NORMY

- STN 62 0002 Triedenie a označovanie gúm (september 1995)
- STN 62 0011 Technické gumové výrobky (1. 1. 1993)
- STN 62 2000 Materiálové listy gúm. Základné ustanovenie (november 1995)
- STN 63 0001 Skladovanie gumových výrobkov (1. 1. 1993)
- STN 63 0100 Medzné odchýlky rozmerov pre výrobky z technickej gummy (1. 1. 1993)
- STN 63 0101 Tolerancie rozmerov výrobkov z gummy (1. 1. 1993)
- STN 63 3001 Výrobky z gummy a plastov. Vytlačované profilové tesnenia. Všeobecné ustanovenia a skúšanie (1. 1. 1993)
- Podnikové normy THONY s.r.o., Uničov, Č. R. A OPTIMIT ODRY číslo PND 21/550-77 a PND 21/552-77



TOLERANCIA

Povolené medzné odchýlky podľa príslušnej normy prierezu tesnenia z EPDM - mikroporéznej gumy sú uvedené v nasledujúcej tabuľke.

Rozmer v mm		Tolerancie
od	do	v mm
0	2,5	0,6
2,5	4,0	0,7
4,0	6,3	0,8
6,3	10,0	1,2
10,0	16,0	1,6
16,0	25,0	2,2
25,0	40,0	3,5
40,0	63,0	5,0

Stupeň presnosti vychádza z technológie výroby tesnenia. Medzná odchýlka na dĺžku je 3 %.

V prípade špecifických požiadaviek na toleranciu vzhľadom na použitie výrobku je potrebné dohodnúť s výrobcom iné hodnoty tolerancie, príp. uviesť tieto údaje pri objednávke. Polohu tolerancie, čiže jej umiestnenie, resp. rozloženie je možné podľa potreby meniť, a to buď plusovo, mínusovo, prípadne obojstranne napr.:

Medzná odchýlka pri rozmere 5 mm s toleranciou 0,8 mm je možné rozložiť na

+0,80 alebo +0,00 alebo + 0,40 alebo + 0,20 a pod.
- 0,00 - 0,80 - 0,40 - 0,60

FORMA OBJEDNÁVKY

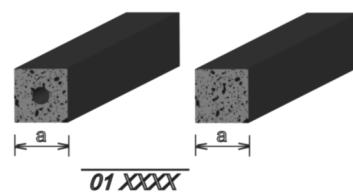
Každá faxová, poštou doručená alebo elektronickou poštou odoslaná objednávka musí okrem presnej adresy objednávateľa obsahovať všetky potrebné firemné iniciály, ako IČO, DIČ, peňažný ústav, číslo účtu, spôsob platby, telefonické spojenie, e-mail (ak je k dispozícii) termín splnenia, spôsob zaslania tovaru (zásielková spoločnosť, autom dodávateľa, vlastná doprava). Ďalej popis tovaru, počet metrov, prípadne cenu za 1 m bez DPH 19 %.

ĎALŠIE PONÚKANÉ SLUŽBY

- výroba nových profilov podľa požiadaviek zákazníka a po dohode s majiteľom, resp. vedúcim výroby
- po dohode prevedenie profilu na samolepiace.

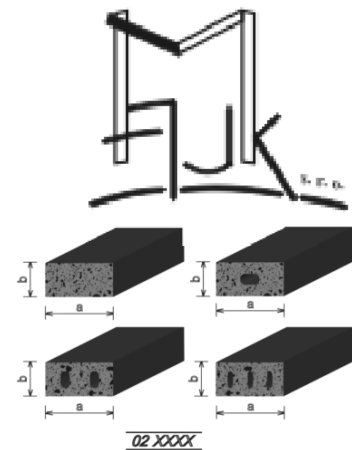
UPOZORNENIE !

Katalóg má informatívny charakter.
Obrázky profilov nie sú zakreslené v mierke 1:1.



Profily štvorcového prierezu

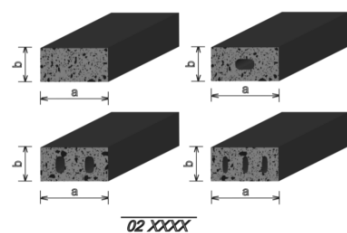
Číslo profilu	Rozmer A x A
010005/000000	5 x 5
010006/000000	6 x 6
010008/000000	8 x 8
010010/000000	10 x 10
010010/000100	10 x 10 odľ.
010012/000100	12 x 12 odľ.
010014/000100	14 x 14 odľ.
010015/000000	15 x 15
010015/000100	15 x 15 odľ.
010016/000100	16 x 16
010018/000000	18 x 18
010018/000100	18 x 18 odľ.
010020/000100	20 x 20 odľ.
010020//000000	20 x 20 odľ.
010022/000100	22 x 22 odľ.
010024/000100	24 x 24 odľ.
010025/000100	25 x 25 odľ.
010030/000100	30 x 30 odľ.



Profily obdĺžnikového prierezu

Číslo profilu	Rozmer A x B
020206/000000	6 x 2
020210/000000	10 x 2
020212/000000	12 x 2
020215/000000	15 x 2
020220/000000	20 x 2
020225/000000	25 x 2
020308/000000	8 x 3
020310/000000	10 x 3
020312/000000	12 x 3
020315/000000	15 x 3
020320/000000	20 x 3
020325/000000	25 x 3
020330/000000	30 x 3
020340/000000	40 x 3
020345/000000	45 x 3
020350/000000	50 x 3
020409/000000	9 x 4
020410/000000	10 x 4
020412/000000	12 x 4
020415/000000	15 x 4
020440/000000	40 x 4
020508/000000	8 x 5
020510/000000	10 x 5
020515/000000	15 x 5
020520/000000	20 x 5
020525/000000	25 x 5
020530/000000	30 x 5
020535/000000	35 x 5

Číslo profilu	Rozmer A x B
020540/000000	40 x 5
020550/000000	50 x 5
020608/000000	8 x 6
020609/000000	9 x 6
020612/000000	12 x 6
020614/000000	14 x 6
020615/000000	15 x 6
020625/000000	25 x 6
020630/000000	30 x 6
020645/000000	45 x 6
020710/000000	10 x 7
020711/000000	11 x 7
020712/000000	12 x 7
020715/000000	15 x 7
020717/000000	17 x 7
020720/000000	20 x 7
020810/000000	10 x 8
020812/000000	12 x 8
020813/000000	13 x 8
020818/000000	18 x 8
020820/000000	20 x 8
020825/000000	25 x 8
020830/000000	30 x 8
020840/000000	40 x 8
020850/000000	50 x 8
020916/000100	16 x 9 odl.
020916/000000	16 x 9
0209.512.7/000000	12.7 x 9.5



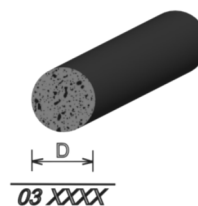
Profily obdĺžnikového prierezu

Číslo profilu	Rozmer A x B
021015/000100	15 x 10 odľ.
021015/000000	15 x 10
021020/000100	20 x 10 odľ.
021020/000000	20 x 10
021025/000100	25 x 10 odľ.
021025/000000	25 x 10
021030/000000	30 x 10
021035/000000	35 x 10
021040/000000	40 x 10
021050/000000	50 x 10
021215/000100	15 x 12 odľ.
021215/000000	15 x 12
021219/000100	19 x 12 odľ.
021220/000000	20 x 12
021225/000000	25 x 12
021316/000100	16 x 13 odľ.
021317/000100	17 x 13 odľ.
021520/000000	20 x 15
021520/000100	20 x 15 odľ.
021525/000100	25 x 15 odľ.
021525/000000	25 x 15
021530/000100	30 x 15 odľ.
021530/000000	30 x 15
021540/000100	40 x 15 odľ.
021619/000000	19 x 16
021619/000100	19 x 16 odľ.
021630/000000	30 x 16
021720/000000	20 x 17

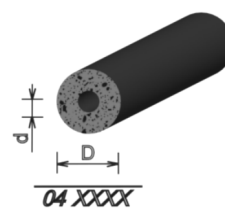
Číslo profilu	Rozmer A x B
021830/000100	30 x 18 odľ.
021830/000000	30 x 18
021838/000000	38 x 18
022025/000100	25 x 20 odľ.
022030/000100	30 x 20 odľ.
022030/000000	30 x 20
022035/000100	35 x 20 odľ.
022040/000000	40 x 20
022050/000100	50 x 20 odľ.
022230/000100	30 x 22 odľ.
022230/000000	30 x 22
022530/000100	30 x 25 odľ.
022530/000000	30 x 25
022535/000000	35 x 25
022535/000100	35 x 25 odľ.
022540/000100	40 x 25 odľ.
022630/000100	30 x 26 odľ.
022630/000000	30 x 26
023040/000100	40 x 30 odľ.
023050/000100	50 x 30 odľ.



Profily kruhového prierezu



Číslo profilu	Rozmer D
030002/000000	2
030002.5/000000	2,5
030003/000000	3
030004/000000	4
030005/000000	5
030006/000000	6
030007/000000	7
030008/000000	8
030009/000000	9
030010/000000	10
030011/000000	11
030012/000000	12
030013/000000	13
030014/000000	14
030015/000000	15
030016/000000	16
030018/000000	18
030020/000000	20
030022/000000	22
030023/000000	23
030024/000000	24
030025/000000	25
030026/000000	26
030027/000000	27
030030/000000	30
030035/000000	35



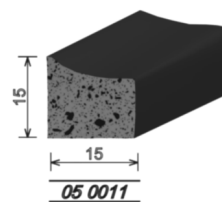
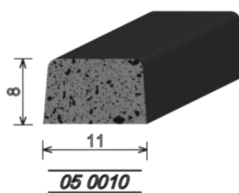
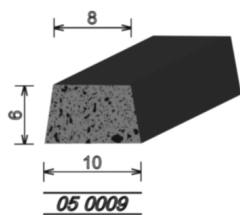
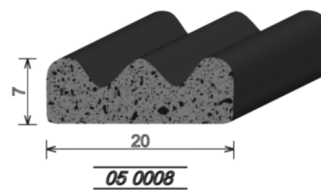
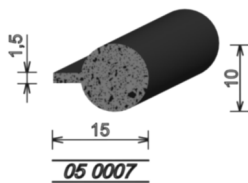
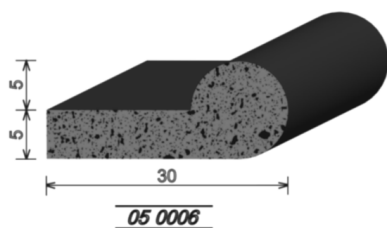
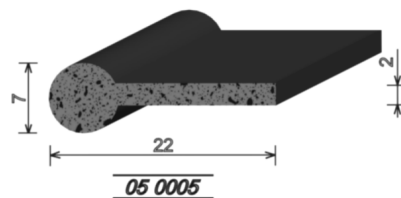
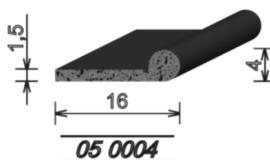
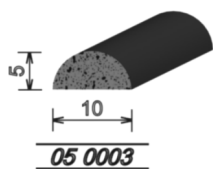
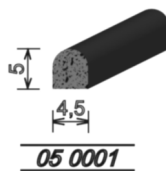
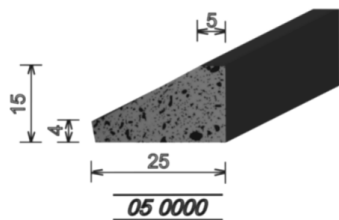
Profily medzikružného prierezu

Číslo profilu	Rozmer D / d
040305/000000	5 / 3
040306/000000	6 / 3
040307/000000	7 / 3
040408/000000	8 / 4
040410/000000	10 / 4
040420/000000	20 / 4
040510/000000	10 / 5
040612/000000	12 / 6
040614/000000	14 / 6
040616/000000	16 / 6
040618/000000	18 / 6
040620/000000	20 / 6
040725/000000	25 / 7
040738/000000	38 / 7
040816/000000	16 / 8
040818/000000	18 / 8
040820/000000	20 / 8
040821/000000	21 / 8
040916/000000	16 / 9
041017/000000	17 / 10
041020/000000	20 / 10
041025/000000	25 / 10
041030/000000	30 / 10
041220/000000	20 / 12
041224/000000	24 / 12
041230/000000	30 / 12
041520/000000	20 / 15
041524/000000	24 / 15

Číslo profilu	Rozmer D / d
041525/000000	25 / 15
041527/000000	27 / 15
041530/000000	30 / 15
041535/000000	35 / 15
041838/000000	38 / 18
041930/000000	30 / 19
042131/000000	31 / 21
042430/000000	30 / 24
042550/000000	50 / 25
043040/000000	40 / 30
043343/000000	43 / 33

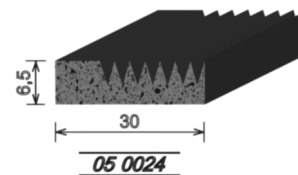
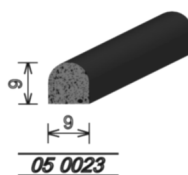
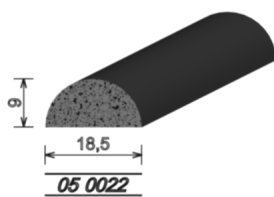
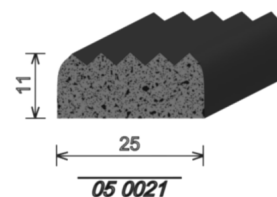
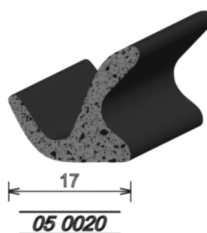
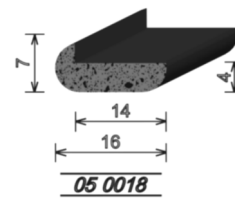
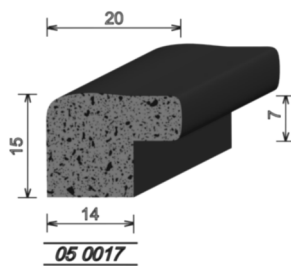
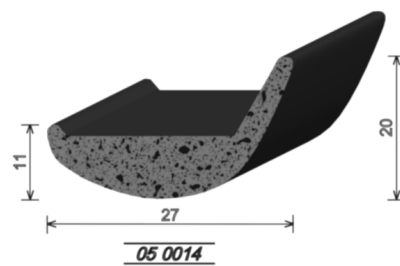
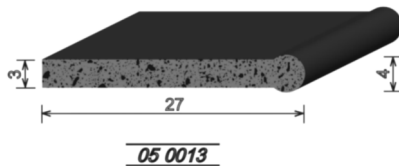
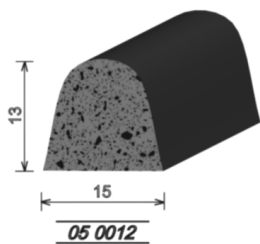
PROFILY Z MIKROPORÉZNEJ GUMY

Ukážky jednotlivých profilov



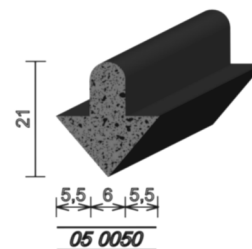
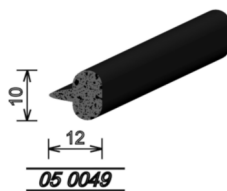
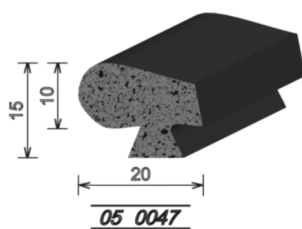
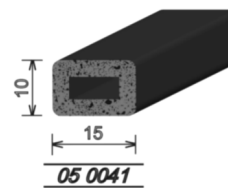
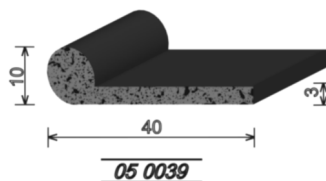
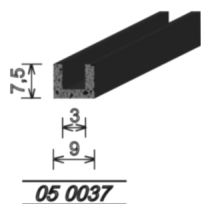
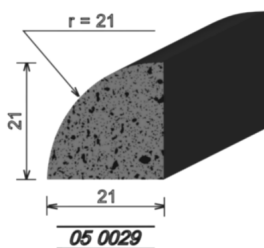
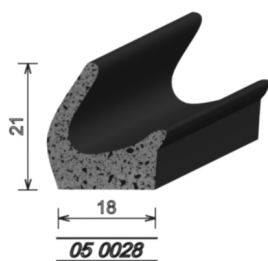
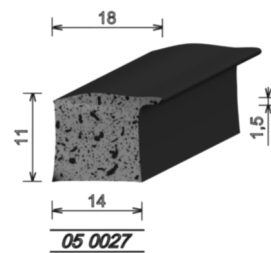
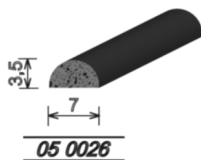
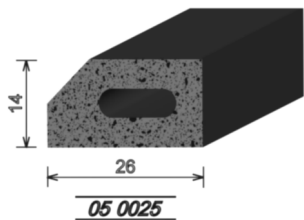
PROFILY Z MIKROPORÉZNEJ GUMY

Ukážky jednotlivých profilov



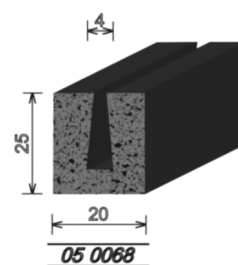
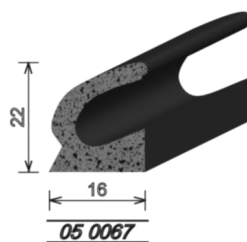
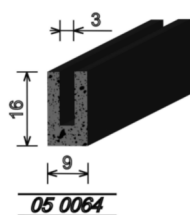
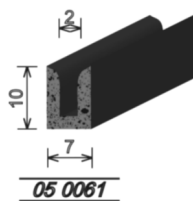
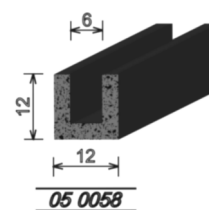
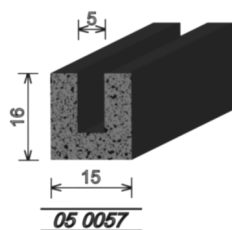
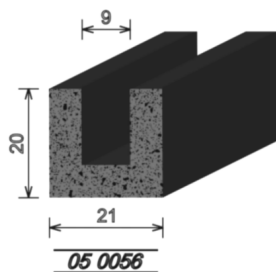
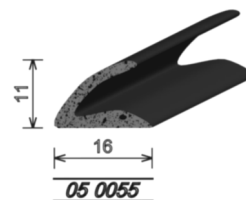
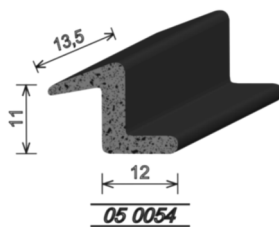
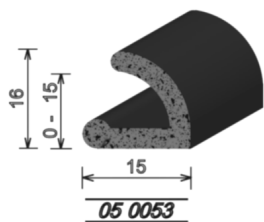
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Ukážky jednotlivých profilov



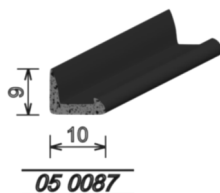
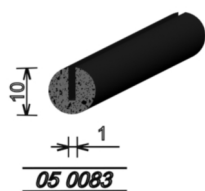
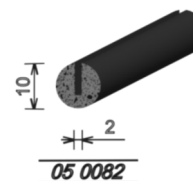
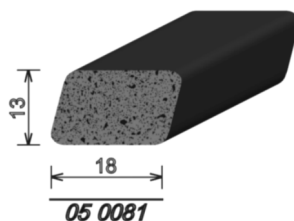
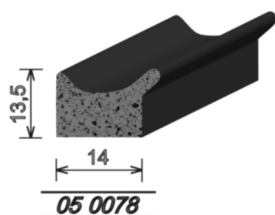
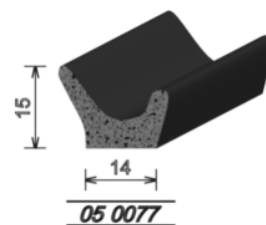
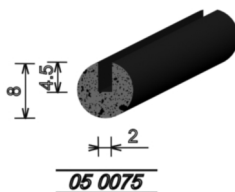
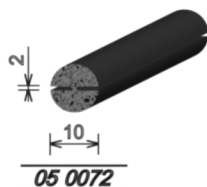
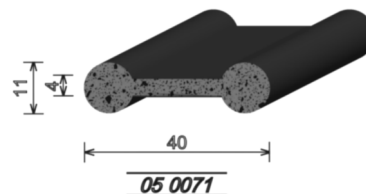
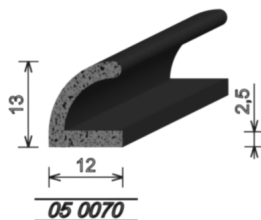
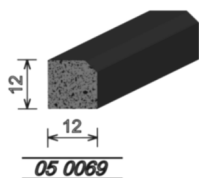
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Ukážky jednotlivých profilov



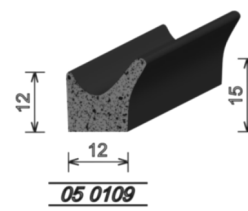
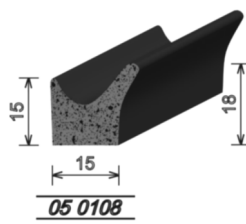
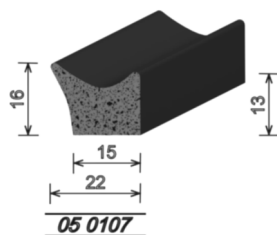
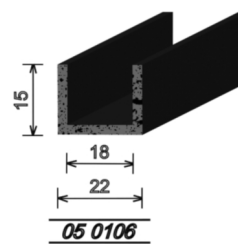
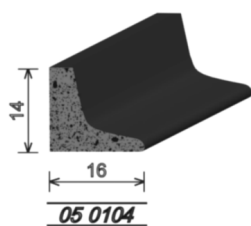
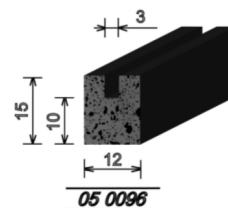
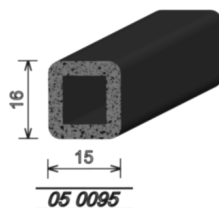
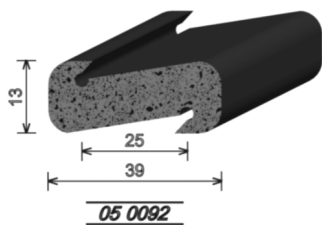
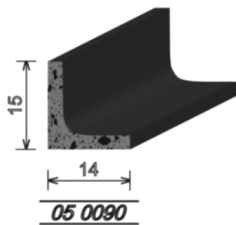
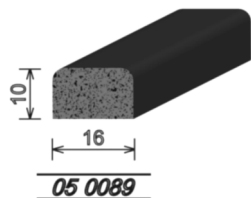
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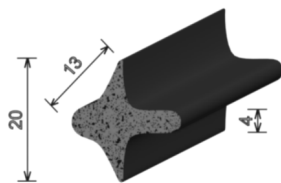
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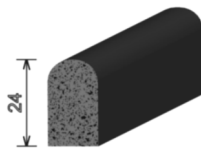


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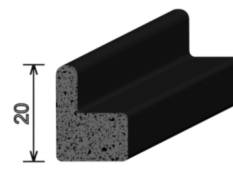
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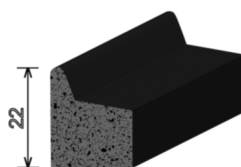
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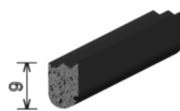
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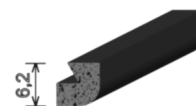
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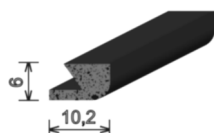
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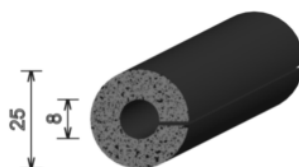
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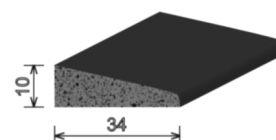
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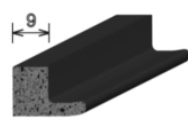
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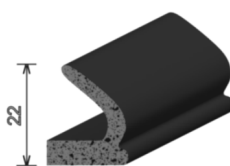
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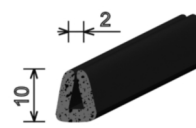
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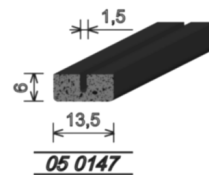
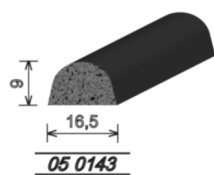
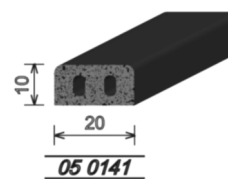
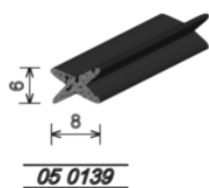
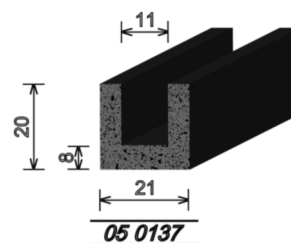
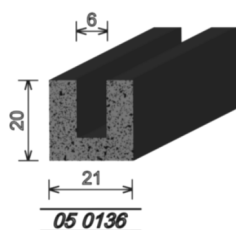
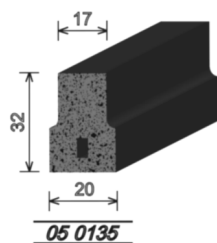
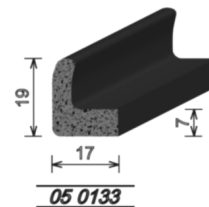
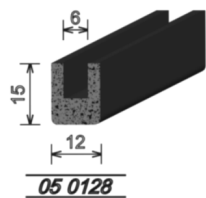
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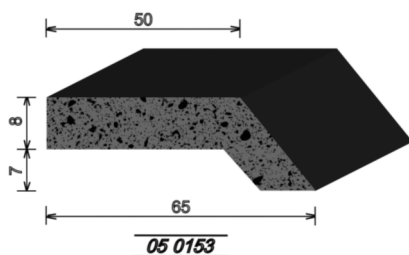
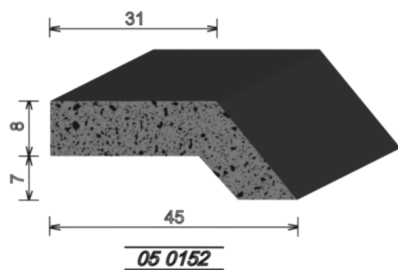
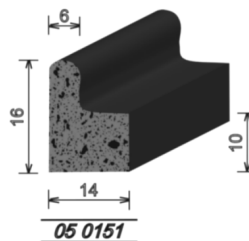
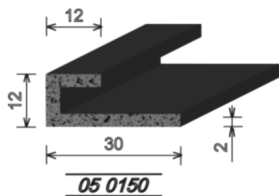
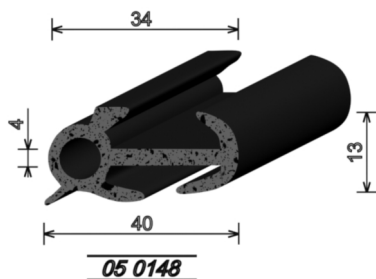
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Ukážky jednotlivých profilov



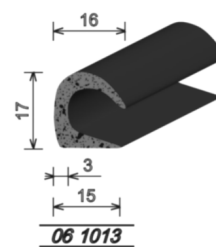
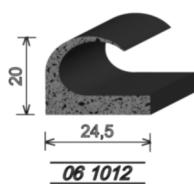
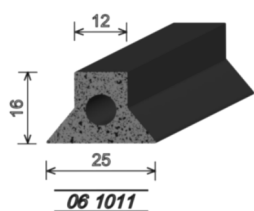
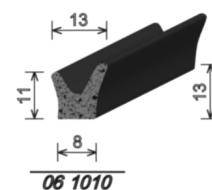
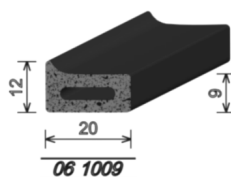
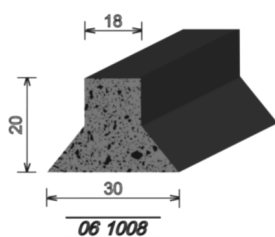
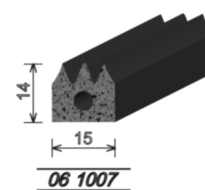
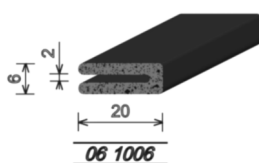
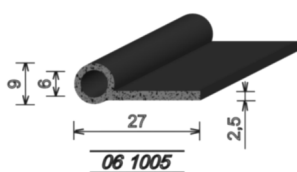
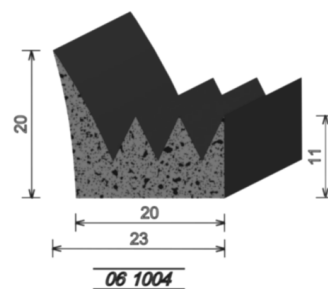
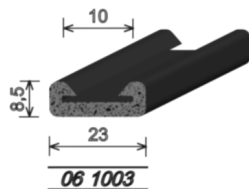
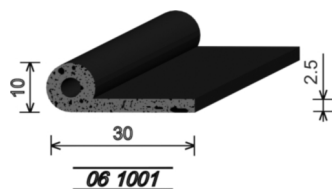
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Ukážky jednotlivých profilov



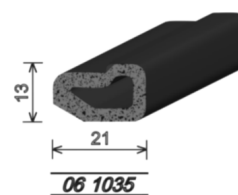
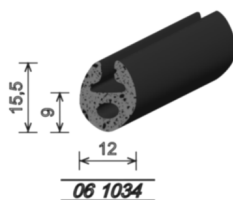
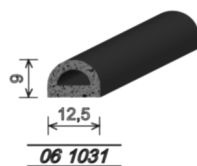
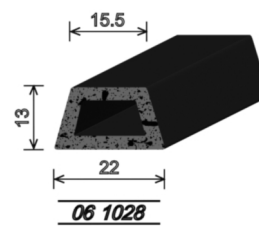
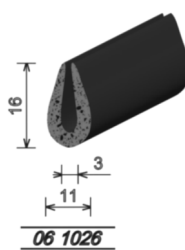
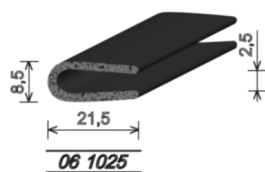
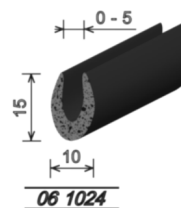
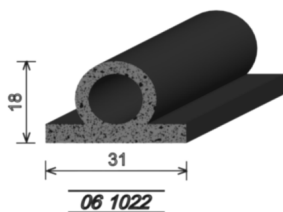
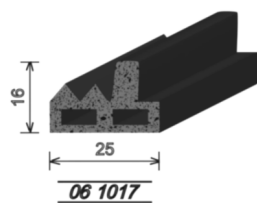
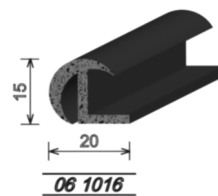
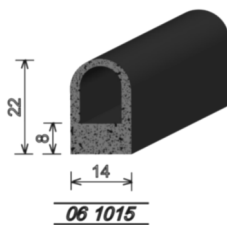
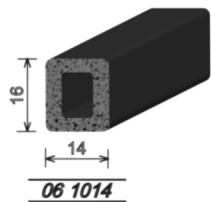
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Ukážky jednotlivých profilov



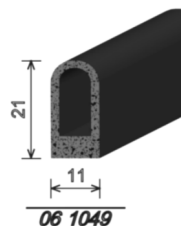
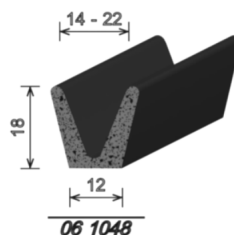
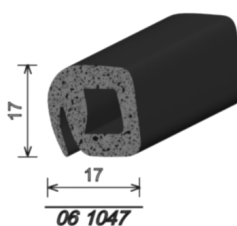
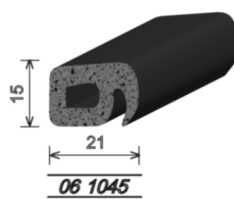
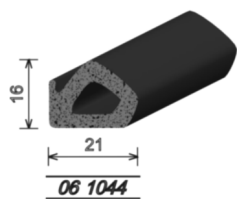
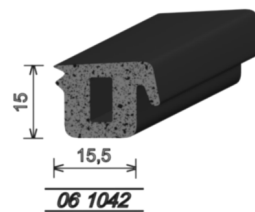
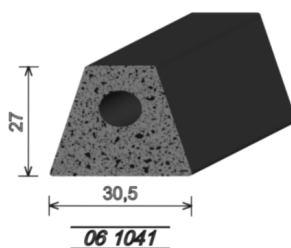
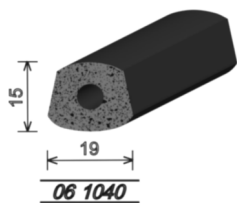
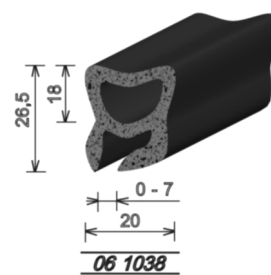
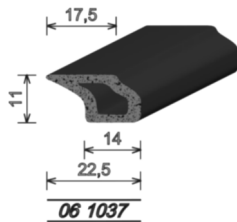
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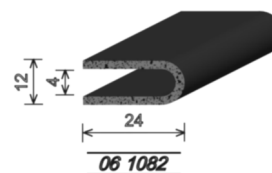
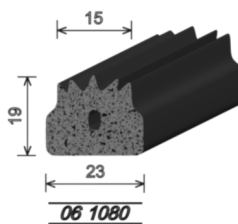
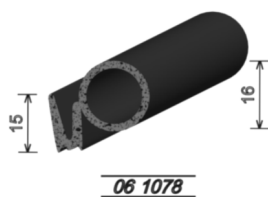
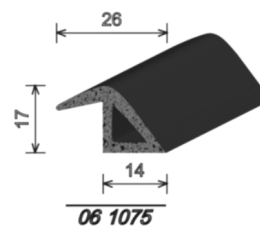
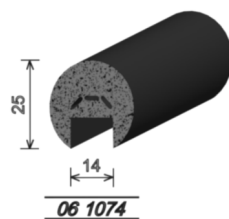
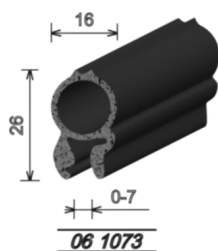
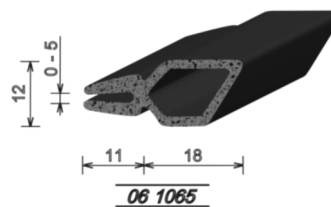
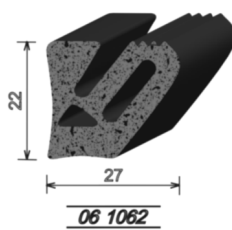
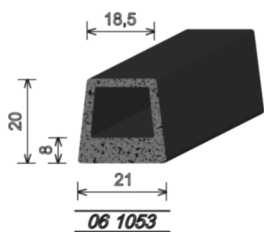
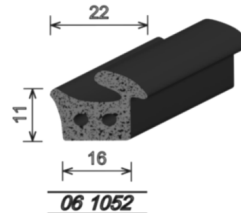
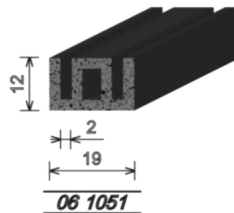
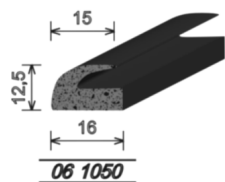
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Ukážky jednotlivých profilov



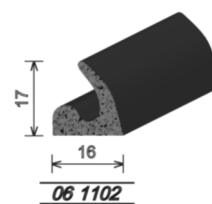
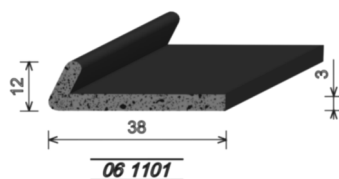
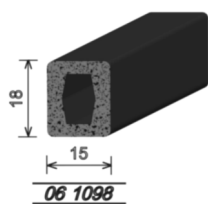
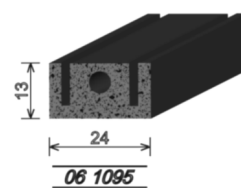
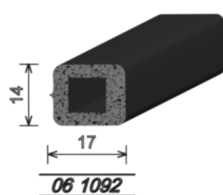
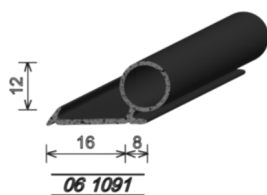
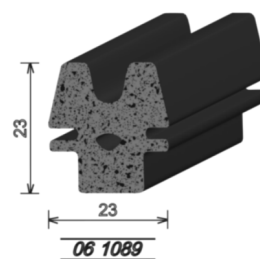
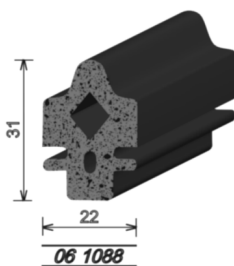
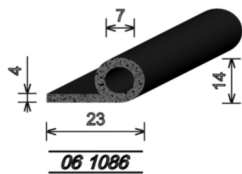
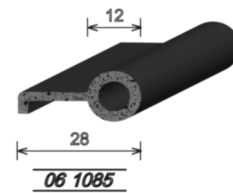
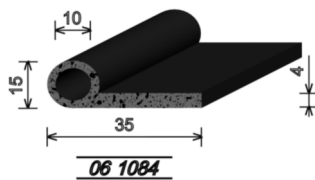
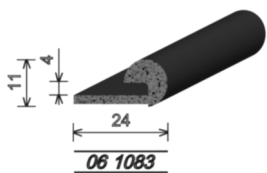
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Ukážky jednotlivých profilov



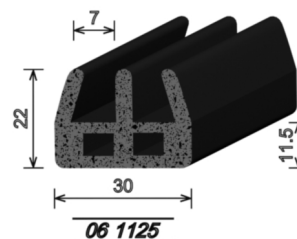
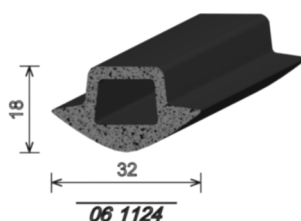
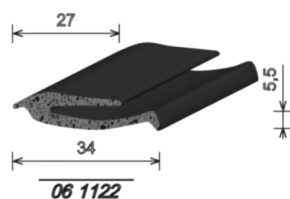
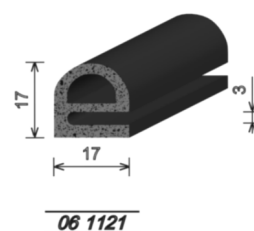
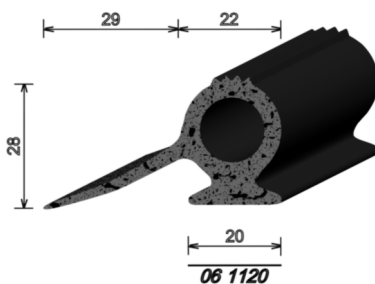
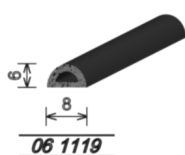
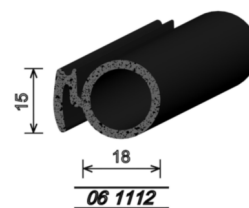
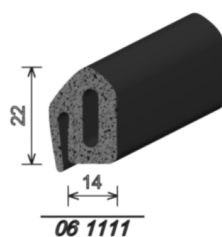
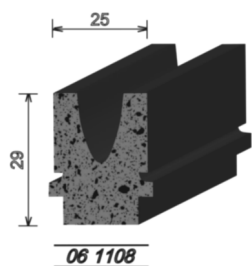
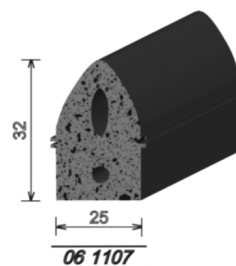
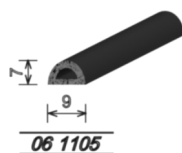
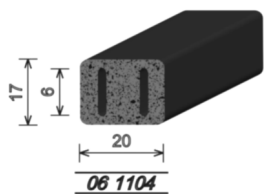
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Ukážky jednotlivých profilov



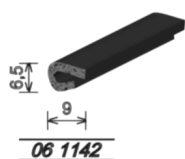
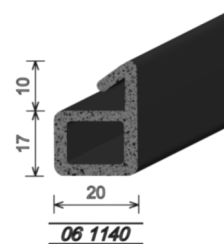
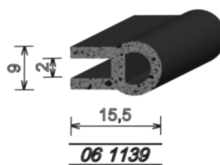
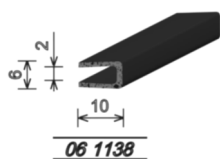
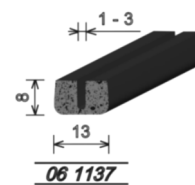
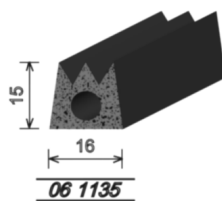
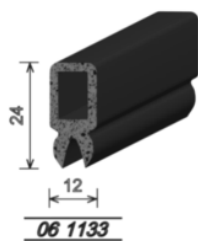
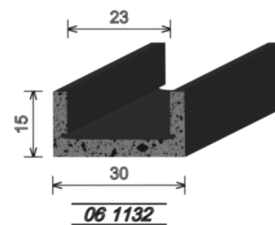
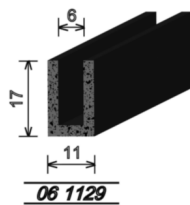
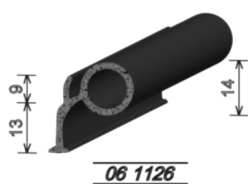
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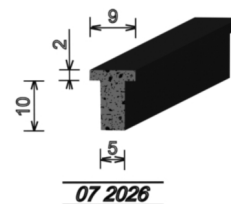
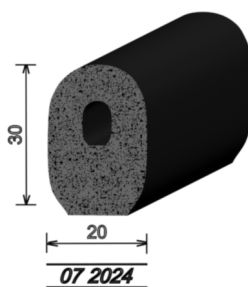
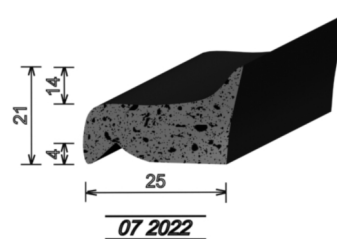
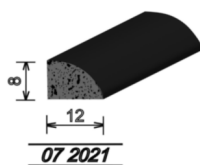
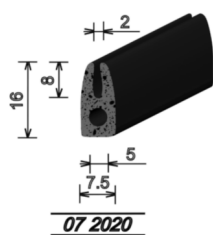
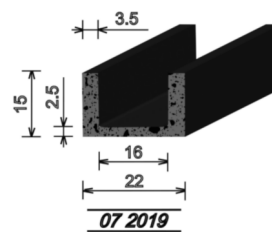
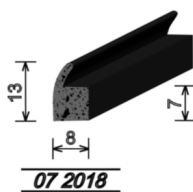
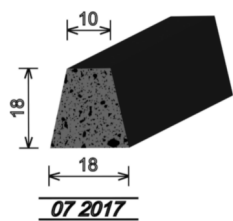
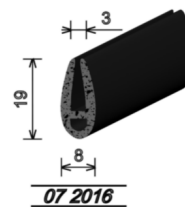
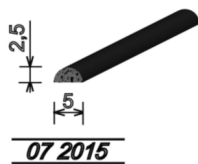
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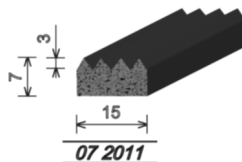
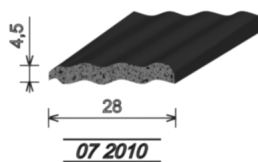
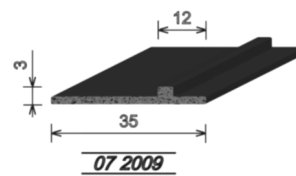
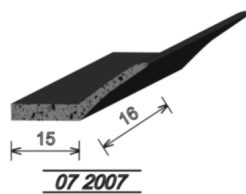
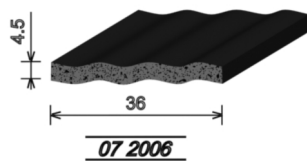
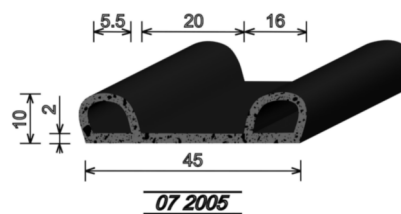
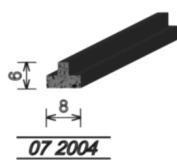
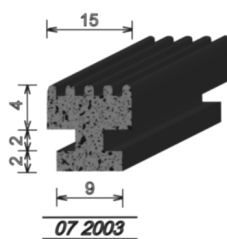
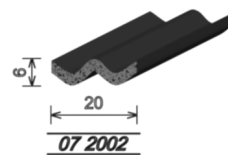
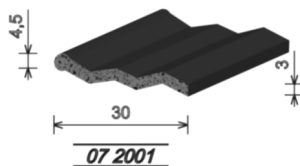
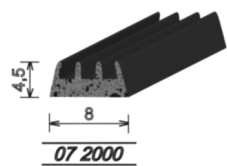
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Ukážky jednotlivých profilov



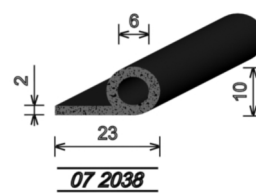
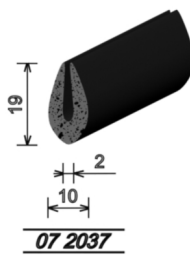
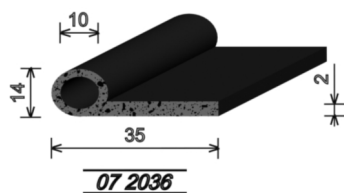
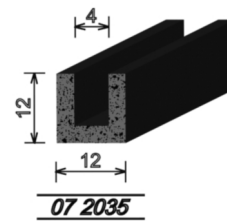
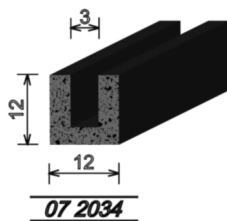
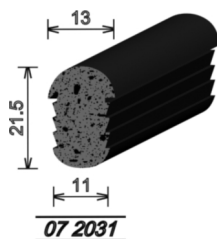
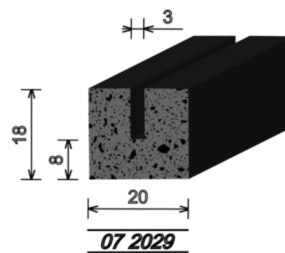
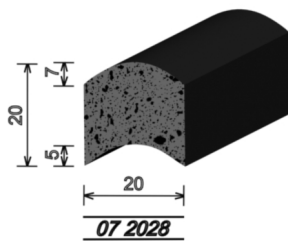
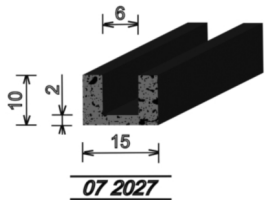
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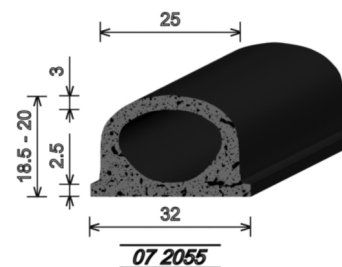
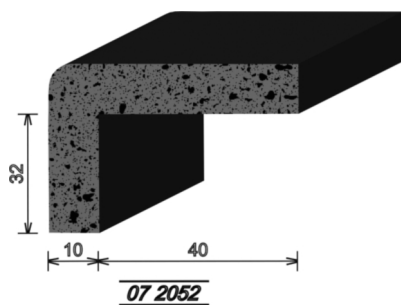
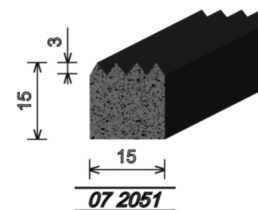
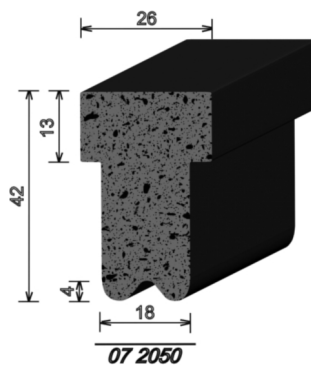
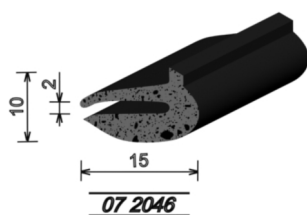
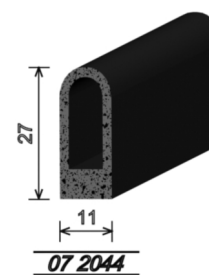
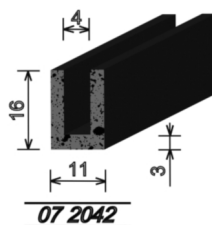
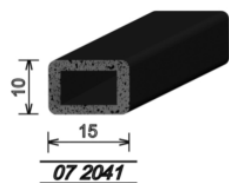
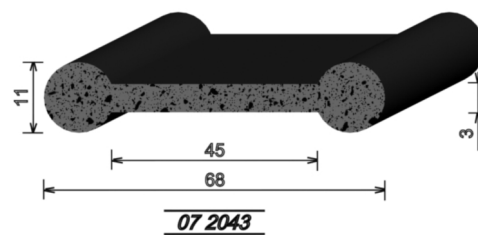
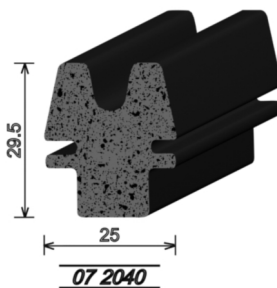
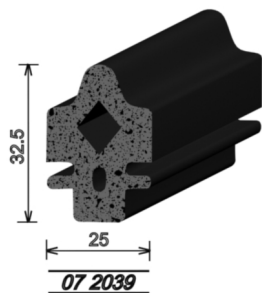
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Ukážky jednotlivých profilov



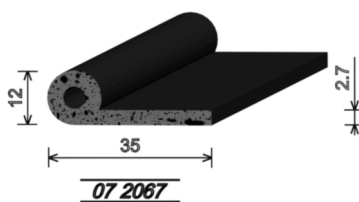
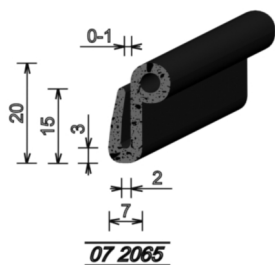
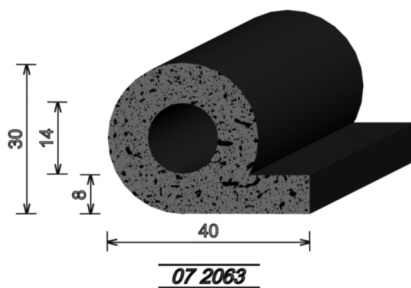
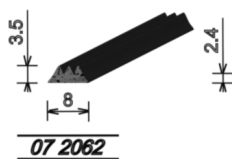
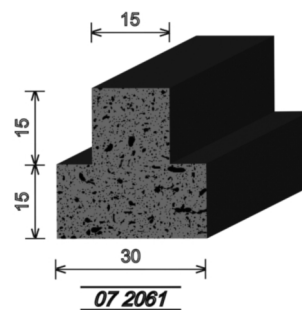
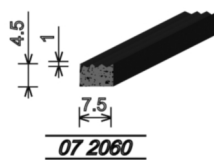
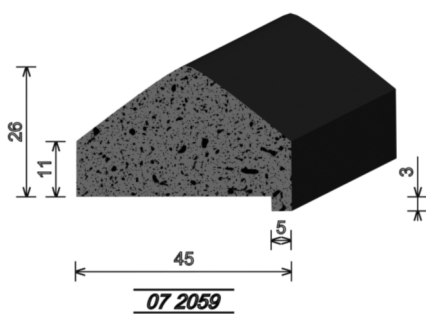
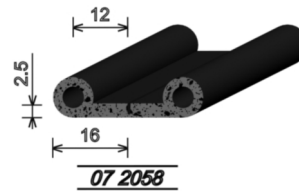
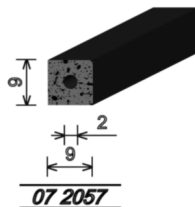
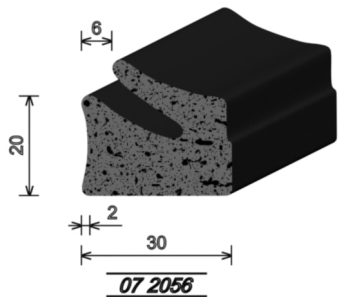
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Ukážky jednotlivých profilov



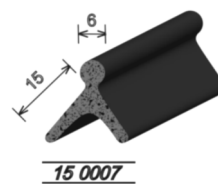
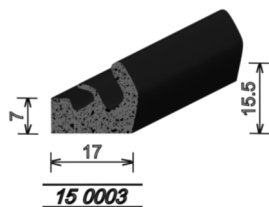
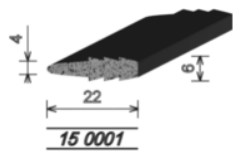
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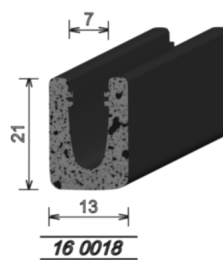
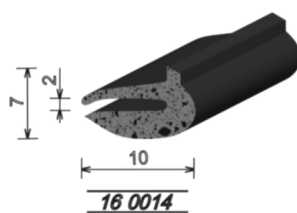
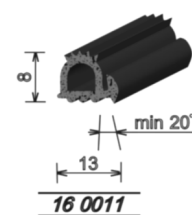
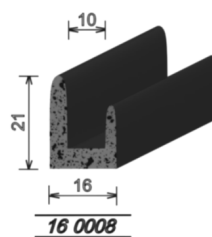
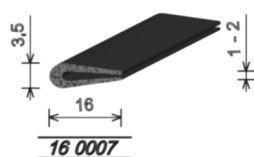
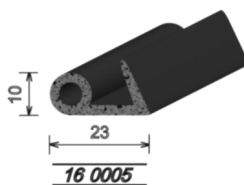
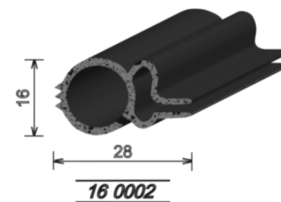
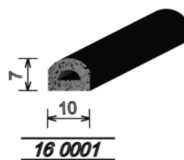
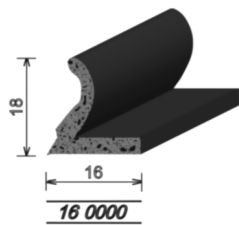
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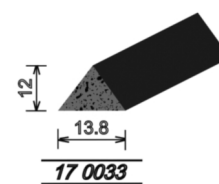
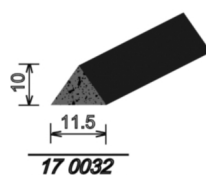
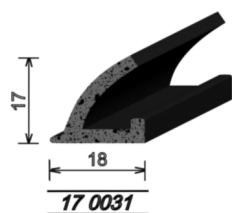
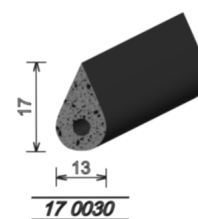
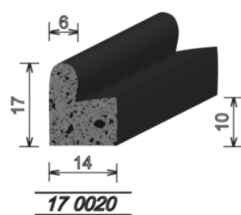
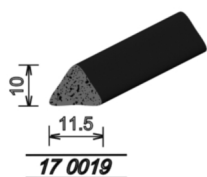
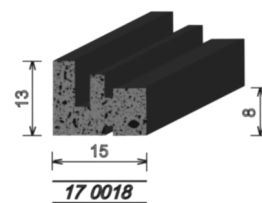
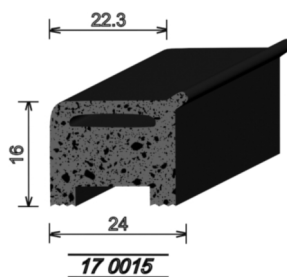
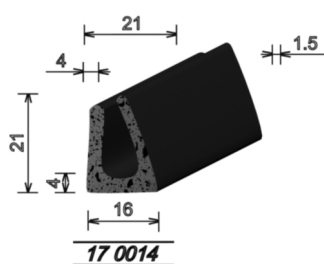
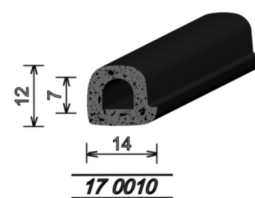
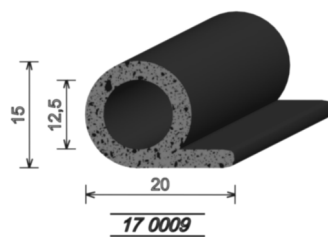
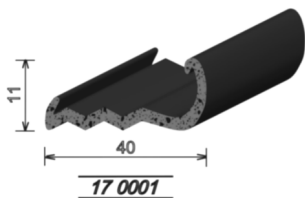
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